Chemical Resistant Coating for Protection Against Hot Organic Acids





Belzona 4331 (Magma CR3) is a two-component barrier coating for protecting surfaces subject to chemical attack. It is optimised for resistance to organic acids, such as acetic acid or organic solvents, up to 60°C (140°F) under immersion.

This high-performance coating isolates concrete and metal surfaces from aggressive chemical environments. This includes storage tanks, chemical containment areas, as well as equipment operating under immersion.

As a solvent-free coating, Belzona 4331 reduces the health and safety risks associated with applications in confined spaces.

	Mixing ratio (base:solidifier)	7.16:1 by volume		10.75:1 by weight		
	Working life	20 minutes at 20°C (68°F)				
ΔTΔ	Shelf life	3 years				
	Heat resistance	210°C (410°F) dry		60°C (140°F) wet		
N A L	Adhesion (tensile shear)	Steel: 15.9 MPa (2300 psi)				
ž	Coverage rate	1.95m² (21.0ft²) / 1.5kg at 500 microns (20 mils)				
U H	Volume capacity	975cm³ (59.5in³) / 1.5kg				
Ш Н	Compressive strength	71.7 MPa (10,400 psi)				
	Heat distortion temperature	61°C (142°F) at 20°C (68°F)	86°C (187°F) at 50°C (122°F)	103°C (217°F) at 100°C (212°F)	124°C (225°F) at 150°C (302°F)	

M E S	Temperature	15°C (59°F)	20°C (68°F)	30°C (86°F)
CURE TI	Pedestrian traffic	12 hours	8 hours	4 hours
	Chemical resistance	7 days	5 days	3 days

*Please consult the Product Specification Sheet (PSS) and Instructions for Use (IFU) for the latest technical data.



CHEMICAL RESISTANT



EXCELLENT ADHESION



EASY TO APPLY



SOLVENT FREE

4000 Series BELZONA 4331



Key Benefits:

• Excellent chemical resistance

This coating provides excellent, long-term chemical resistance, especially against organic acids.

• Combats hot organic acids

Belzona 4331 is able to withstand immersion in high temperature organic acids, up to 60°C (140°F).

• Excellent adhesion

Belzona 4331 can be applied to a range of substrates including concrete, brick and metal.

• Easy to apply

This coating is cold applied, without the need for hot work or specialist tools.



Further protection applied to a chemical reaction tower

Application Areas:

- Acid retaining walls
- Chemical drains and channels
- Chemical holding areas
- Chemical transfer areas
- Pump bases and plinths
- Tank pads
- Storage tanks
- Secondary containment areas
- Walkways



Belzona 4331 can be applied as a lining to protect tanks

For more information, please contact your local Belzona representative:

QUALITY PRODUCTS - TECHNICAL SUPPORT

Belzona products are manufactured under an ISO 9001 Registered Quality Management System.

Belzona has a global distribution network of over 140 Distributors operating in 120 countries. Local support is provided by a trained Technical Consultant who will diagnose the problem, recommend the solution and provide 24-hour, on-site application supervision and advice.