

# Belzona 9411

FN10117 (Release Agent)



## INSTRUCTIONS FOR USE

### APPLICATION TO NON-POROUS SURFACES

- Shake the unit before use.
- Apply a thin even coat using a soft bristled brush.
- Allow to dry before allowing contact with any Belzona® Product (see .Drying Times.).

Note; For certain application e.g., forming and casting, multiple coats will be required, typically 2 to 3 coats. Allow each layer to dry before application of further layers.

### APPLICATION TO POROUS SURFACES

- Seal the porous surface with a suitable lacquer and allow to dry.
- Shake the unit of **Belzona® 9411**.
- Apply a thin even coat to the lacquered surface and allow to dry.

Note; For certain application e.g., forming and casting, multiple coats will be required, typically 2 to 3 coats. Allow each layer to dry before application of further layers.

### TYPICAL DRYING TIMES

Drying times are dependent on the thickness of **Belzona® 9411** applied and air movement, as well as the temperature of the substrate. They may be significantly extended where a thick layer is applied to a cold substrate in still conditions.

Typically at 68°F (20°C) **Belzona® 9411** will be dry for overcoating in 15 - 20 minutes.

Surfaces less than 41°F (5°C) should always be warmed before using **Belzona® 9411**.

### COVERAGE RATE

As a practical guideline, a coverage rate of 40 sq.ft. (3.7 m<sup>2</sup>) per unit should be aimed for on smooth steel substrates. On rough or irregular surfaces, this coverage rate could be reduced by as much as 50%.

### SUITABILITY

**Belzona® 9411** may attack certain types of plastic. In cases of doubt, test a small area for solvent attack.

### REMOVAL OF BELZONA® 9411

Where it is necessary to remove the dried film of **Belzona® 9411**, wipe over the surface with a rag soaked in **Belzona® 9111**.

## HEALTH & SAFETY INFORMATION

Please read and make sure you understand the relevant Safety Data Sheets.

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