



SAFETY DATA SHEET
BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	BELZONA® 4331 (MAGMA CR3) SOLIDIFIER
Chemical name	M-PHENYLENEBIS(METHYLAMINE)
Product number	SN2196
REACH registration number	01-2119480150-50-xxxx
CAS number	1477-55-0
EC number	216-032-5

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Barrier coating for protecting surfaces against the effects of chemical attack. For industrial use only.
Uses advised against	The product should not be used for purposes other than those recommended in the appropriate Instructions For Use (IFU) leaflet.

1.3. Details of the supplier of the safety data sheet

Supplier	Belzona Polymerics Limited Claro Road, Harrogate HG1 4DS United Kingdom +44 1423 567641 sds@belzona.com
Manufacturer	Belzona Polymerics Limited Claro Road, Harrogate HG1 4DS United Kingdom +44 1423 567641 sds@belzona.com

1.4. Emergency telephone number

Emergency telephone	ChemTel: +1 813-248-0585
----------------------------	--------------------------

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards	Not Classified
Health hazards	Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317
Environmental hazards	Aquatic Chronic 3 - H412
Reference	The full text for all hazard statements is displayed in Section 16.

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER**2.2. Label elements****EC number** 216-032-5**Hazard pictograms****Signal word** Danger

Hazard statements

H302+H332 Harmful if swallowed or if inhaled.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P260 Do not breathe vapours.
 P273 Avoid release to the environment.
 P280 Wear protective gloves, protective clothing and eye protection.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTRE or doctor.

Contains M-PHENYLENEBIS(METHYLAMINE)**2.3. Other hazards**

Based on information received from our suppliers no PBT or vPvB substances are intentionally added to this product.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

M-PHENYLENEBIS(METHYLAMINE)	60-100%
CAS number: 1477-55-0	EC number: 216-032-5
	REACH registration number: 01-2119480150-50-xxxx
Classification	
Acute Tox. 4 - H302	
Acute Tox. 4 - H332	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Skin Sens. 1 - H317	
Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures**

General information In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air. Keep the patient warm and at rest. Give nothing by mouth.

Ingestion If accidentally swallowed obtain immediate medical attention. Keep at rest. Rinse mouth with plenty of water. Do NOT induce vomiting.

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

Skin contact	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a proprietary skin cleaner. Do NOT use solvents or thinners. If irritation or inflammation persists, seek medical attention.
Eye contact	Contact lenses should be removed. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart, and seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

General information	Exposure to organic solvent vapours may result in the following symptoms headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.
Inhalation	Exposure to vapours may result in irritation of the mucous membrane and the respiratory system; in severe cases burns may occur.
Ingestion	May cause chemical burns in mouth, oesophagus and stomach. Ingestion of large amounts may cause unconsciousness. Nausea, vomiting.
Skin contact	Contact with skin or any living tissue may cause burns, in severe cases complete tissue destruction may occur. May cause allergic skin reaction.
Eye contact	Contact with eyes may cause severe irritation with corneal injury, which may result in permanent impairment of vision.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	None.
-----------------------------	-------

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Use: sand, alcohol resistant foam, carbon dioxide, chemical powder, or water fog for larger fires. Do NOT use water jet.
-------------------------------------	---

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products	In a fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide, oxides of nitrogen and ammonia may be produced.
--------------------------------------	---

5.3. Advice for firefighters

Protective actions during firefighting	Fire will produce dense black smoke containing hazardous products of combustion. Exposure to decomposition products may be a hazard to health. Appropriate self-contained breathing apparatus may be required. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or watercourses.
---	--

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Exclude non-essential personnel. Keep up-wind of spill to avoid breathing vapours. Do not get on skin or in eyes.
-----------------------------	---

6.2. Environmental precautions

Environmental precautions	Prevent spills from entering drains or sewers. If the product enters drains or sewers in large quantities, the local Water Company should be contacted immediately; in the case of contamination of streams, rivers or lakes, the appropriate National regulating agency.
----------------------------------	---

6.3. Methods and material for containment and cleaning up

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

Methods for cleaning up Contain and collect spillages with non-combustible absorbent materials e.g. sand, earth, vermiculite, diatomaceous earth and place into a suitable labelled container. Clean surfaces down with a water and detergent mixture. Do not allow spilled product or the associated washings to enter surface water drains or watercourses.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13. For information on National regulating agencies refer to Section 16.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Keep the container tightly closed when not in use. Vapours may collect in the container headspace during transit or prolonged storage. Do not breathe vapour when opening the container. Where possible open containers and mix components in a well ventilated place away from the application area. Exclude non-essential personnel. Minimise the number of employees exposed and the duration of their exposure. Do not get on skin or in eyes. Smoking, eating and drinking should be prohibited in areas of storage and use. For personal protection see Section 8. Always keep in containers made of the same material as the supply container. Ensure emergency equipment (for fires, spills, leaks, etc.) is readily available. **FIRE/EXPLOSION** This product is combustible. Exclude sources of heat, sparks and open flame. Good housekeeping standards and regular safe removal of waste materials will minimise the risks of spontaneous combustion and other fire hazards. **SPECIAL** In cold conditions to ease mixing, containers should be allowed to reach room temperature in a warm ventilated store inside the work place. Indirect heating methods should be used. All electrical equipment should be protected to the appropriate standard. Containers should be loosely covered during heating to prevent any pressure build. Provide adequate ventilation.

Advice on general occupational hygiene Wash at the end of each work shift and before eating, smoking and using the toilet. Ensure eye wash facilities (fountain, bottle, vials, etc.) are readily available. Do not put contaminated articles or equipment e.g. spatulas, applicators, brushes, cloths etc., into pockets. Where necessary, contaminated work clothing and shoes should be removed to prevent cross contamination of surfaces and the risk of inadvertent skin contact and ingestion.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Observe the label precautions. Store between 5 °C and 30 °C unless otherwise stated in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorised access. Store separately from oxidising agents and strongly acidic materials. **ENVIRONMENTAL STORAGE PRECAUTIONS** Spillage, incorrect storage of chemicals or waste materials or unsuitable disposal activities can result in pollutants seeping through the soil, causing serious harm to groundwater- which is a vital source of drinking water. All wastes, especially liquid wastes, must be securely stored on site in designated areas that are isolated from surface drains and banded to contain any spillages.

7.3. Specific end use(s)

Specific end use(s) Application by stiff bristled brush or plastic applicator provided. Mix with Base component before use. Please refer to the relevant Belzona® Instructions For Use for further information.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Ingredient comments No exposure limits known for ingredient(s).

M-PHENYLENEBIS(METHYLAMINE) (CAS: 1477-55-0)

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

DNEL	Workers - Inhalation; Long term systemic effects: 1.2 mg/m ³ Workers - Dermal; Long term systemic effects: 0.33 mg/kg/day
PNEC	Fresh water; 0.094 mg/l marine water; 0.0094 mg/l

8.2. Exposure controls

Appropriate engineering controls

Use in well ventilated areas or provide adequate mechanical ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of vapours below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn (see 'Respiratory protection' below).

Eye/face protection

It is recommended that eye protection, for example safety spectacles or goggles are worn at all times during the handling and use of this material. Eye protection should be selected in accordance with EN 166 Personal eye protection. During subsequent machining, grinding, abrasion or removal of this product appropriate eye protection should be selected according to the type of tools or equipment used.

Hand protection

Hand protection should be selected in accordance with EN 374 Protective gloves against chemicals. The breakthrough time of the gloves selected should exceed the expected use period. Where this is not possible gloves should be changed in good time, and in any case before the breakthrough time is exceeded. If any doubt exists, advice should be sought from glove suppliers on appropriate types. Barrier creams may help to protect exposed areas of skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred. **SPECIFIC RECOMMENDATIONS** Wear protective gloves made of the following material: Nitrile rubber. Medium-heavy weight gauntlet type gloves that provide wrist protection are suitable.

Other skin and body protection

STANDARD APPLICATIONS Synthetic polyethylene coveralls such as the Tyvek PRO-TECH® or equivalent coveralls manufactured to EN 13034 Type 6, Protective clothing against liquid chemicals. Grossly contaminated clothing should be removed and the skin washed with soap and water or a proprietary skin cleaner. **APPLICATION OF SMALL QUANTITIES** Cotton overalls are normally suitable.

Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Respiratory protection is not normally required, but the hazards of the Base component should be considered for mixing and application purposes. Respiratory protection is not normally required but it may be required when this product is used in confined spaces or where adequate ventilation cannot be achieved. It is essential that the concentration of the contaminant(s) in the application environment does not exceed the applicable Occupational Exposure Limit(s) (OELs) multiplied by the Assigned Protection Factor (APF) quoted for the respiratory protective equipment selected. Where necessary, it is recommended that respiratory protective equipment that complies with EN 136 (full face mask) or EN 140 (half face mask) should be worn in combination with an organic/inorganic vapours, acid gases and ammonia cartridge (ABEK1). Where the application environment is likely to be contaminated by significant concentrations of dust then the appropriate particulate prefilter (N-, R- or P-series) should be worn in combination with the above. It is essential that the facepiece is correctly fitted and the filter is changed in accordance with the manufacturer's instructions. In confined or poorly-ventilated spaces, a supplied-air respirator must be worn.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Liquid.

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

Colour	Amber.
Odour	Amine.
Odour threshold	Not applicable.
pH	Alkaline.
Melting point	13-15°C/55-59°F
Initial boiling point and range	273°C/523.4°F @ 760 mm Hg
Flash point	134°C/273.2°F Closed cup.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not applicable.
Vapour pressure	0.011 hPa @ 20°C/68°F
Vapour density	> 1
Relative density	1.03 @ 23°C/73.4°F
Solubility(ies)	Soluble in water.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not applicable.
Viscosity	7 mPa s @ 25°C/77°F
Explosive properties	Not applicable.
Oxidising properties	Not applicable.

9.2. Other information

Other information This section contains typical values for Health, Safety and Environmental guidance only and is not intended to represent a technical specification for the product.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability Stable under recommended storage and handling conditions (see Section 7).

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions No hazardous reactions expected when stored and handled as recommended.

10.4. Conditions to avoid

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid Keep away from oxidising agents and strongly acidic materials to prevent the possibility of exothermic reaction.

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 930.0

Species Rat

Notes (oral LD₅₀) Harmful if swallowed.

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 3,100.0

Species Rat

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Species Rat

Notes (inhalation LC₅₀) Harmful if inhaled.

Skin corrosion/irritation

Animal data Corrosive to skin.

Serious eye damage/irritation

Serious eye damage/irritation Corrosive to skin. Corrosivity to eyes is assumed. No testing is needed.

Skin sensitisation

Skin sensitisation May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Genotoxicity - in vivo Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity Not listed.

NTP carcinogenicity Not listed.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

Aspiration hazard	Based on available data the classification criteria are not met.
Route of exposure	Inhalation Ingestion. Skin and/or eye contact
Medical considerations	Skin contact constitutes a pronounced hazard. Persons with a history of skin sensitisation problems should only be employed in processes in which this product is used under appropriate medical supervision.

Toxicological information on ingredients.M-PHENYLENEBIS(METHYLAMINE)**Toxicological effects**Acute toxicity - oral

Acute toxicity oral (LD₅₀ 930.0
mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 3,100.0
mg/kg)

Species Rat

Acute toxicity - inhalation

Acute toxicity inhalation 1.34
(LC₅₀ dust/mist mg/l)

Species Rat

SECTION 12: Ecological information12.1. ToxicityAcute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: > 100 mg/l, Fish

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 15.2 mg/l, Daphnia magna

Acute toxicity - aquatic plants IC₅₀, 72 hours: 20.3 mg/l, Algae

Ecological information on ingredients.M-PHENYLENEBIS(METHYLAMINE)

Toxicity LC50 greater than 100 mg/l; EC50/IC50 between 10 and 100 mg/l, in most sensitive species.

12.2. Persistence and degradability

Persistence and degradability Not expected to be rapidly biodegradable according to OECD/EC guidelines.

Ecological information on ingredients.M-PHENYLENEBIS(METHYLAMINE)

Persistence and degradability No information found.

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

Ecological information on ingredients.

M-PHENYLENEBIS(METHYLAMINE)

Bioaccumulative potential No information found.

12.4. Mobility in soil

Mobility There is no data available on the product itself.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment Based on information received from our suppliers no PBT or vPvB substances are intentionally added to this product.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal methods Do not allow into drains or watercourses or dispose of where ground or surface waters may be affected. Controlled wastes include non-hazardous industrial and hazardous chemical wastes. All controlled wastes should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act. In addition, hazardous chemical wastes should be disposed of in accordance with the Hazardous Waste Regulations. When in doubt, using information provided in this safety data sheet, advice should be obtained from the National regulating agency whether the Hazardous Waste Regulations apply. Refer to information sources listed in Section 16. COMPONENT DISPOSAL TRANSIT PACKAGING: shrink or stretch wrap, boxes and fittings that have not been contaminated with product should be re-used or recycled. UNREACTED PRODUCT and empty uncleaned containers should be disposed of as hazardous chemical waste. REACTED PRODUCT, contaminated mixing boards, spatulas, applicators, brushes, nominally empty containers and mixing bowls- once fully cured- should be disposed of as non-hazardous waste.

Waste class List of Waste (LoW) code: 08 01 11*. *Hazardous waste pursuant to Directive 91/689/EEC. The LoW code quoted in this section is a general entry. LoW codes should be assigned based on the end use of the product. Where a more specific code is available it should be used in preference to the code given above. Where in doubt refer to the List of Wastes, your local licensed waste contractor or the National regulating agency. Refer to information sources listed in Section 16.

SECTION 14: Transport information

General Labelling and packaging requirements may vary with pack and load size. Please refer to the current transport regulations. Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of accident or spillage.

14.1. UN number

UN No. (ADR/RID) 2735

UN No. (IMDG) 2735

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

UN No. (ICAO) 2735

14.2. UN proper shipping name

Proper shipping name (ADR/RID) Amines, liquid, corrosive, n.o.s. (1,3-Benzenedimethanamine)

Proper shipping name (IMDG) Amines, liquid, corrosive, n.o.s. (1,3-Benzenedimethanamine)

Proper shipping name (ICAO) Amines, liquid, corrosive, n.o.s. (1,3-Benzenedimethanamine)

14.3. Transport hazard class(es)

ADR/RID class 8

IMDG class 8

ICAO class/division 8

14.4. Packing group

ADR/RID packing group II

IMDG packing group II

ICAO packing group II

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 Not carried in bulk.

and the IBC Code

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

National regulations The provisions of the Health and Safety at Work Act and the Control of Substances Hazardous to Health Regulations with amendments apply to the use of this product at work.

EU legislation Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

BELZONA® 4331 (MAGMA CR3) SOLIDIFIER

General information	The information contained within this safety data sheet does not constitute the users own assessment of workplace risks as required by other health and safety legislation. As the specific conditions of use of the product are outside the supplier's control, the user is responsible for ensuring that the requirements of relevant National legislation are complied with. The information contained within this safety data sheet is based on the present state of knowledge and current national legislation. It provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications.
Key literature references and sources for data	Provision and Use of Personal Protective Equipment Regulations 1992 (SI 1992: 2932). PPG18: Control of Spillages and fire fighting run-off. HSG53 The selection, use and maintenance of respiratory protective equipment, as amended. HSG97 A step by step guide to COSHH assessment. Working with ADR: An introduction to the carriage of dangerous goods by road. UK ENVIRONMENTAL REGULATING AGENCIES: England and Wales- Environment Agency; Scotland- Scottish Environment Protection Agency (SEPA); Northern Ireland- Environment and Heritage Service.
Classification procedures according to Regulation (EC) 1272/2008	Where there is no test data available for the mixture, the classification has been determined based on the individual component hazard data in accordance with EC 1272/2008.
Training advice	For further information please contact your supplier, Belzona consultant or Belzona direct.
Revision comments	REVISION. This safety data sheet has been revised in the following Section(s): 1, 2, 3, 4, 5, 6, 7, 8, 11, 12, 15, Please observe the REVISION DATE. Should you be reading a safety data sheet that is more than 24 months old or have concerns over its validity, please contact your local Belzona consultant or Belzona direct (sds@belzona.com) and the most current information will be sent to you.
Revision date	22/11/2021
Revision	6.5
SDS number	10380
SDS status	English. Approved.
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H332 Harmful if inhaled. H412 Harmful to aquatic life with long lasting effects.